Interval-Throwing Program
Baseball Players
Dr. Walter R. Lowe

The interval-throwing program is designed so that the athlete can achieve each individual level of throwing without pain or complication. The ITP should be supplemented with a weight training program and a flexibility program to maintain the athlete in a top physical condition. Weight training should be done on a throwing day and should emphasize high repetition with low weight as a maintenance program for the athlete. The athlete should be throwing every other day and using the day between for flexibility and rest. This program has been set up to minimize the risk for re-injury and emphasize pre-throwing warm-up, stretching, proper body and throwing mechanics, and the importance of weight training with the throwing athlete.

Baseline requirements of throwing include:
1. Clearance by the athlete’s physician
2. Pain-free range of motion
3. Adequate muscle power
4. Adequate muscle resistance to fatigue

The athlete should warm-up by jogging, biking, or jumping rope to increase blood flow and increase the muscular flexibility. Following warm-up, stretching should be performed. Emphasis should be placed on proper throwing and body mechanics. The crow-hop method should be used to avoid stress to the throwing arm. The distance of the throw determines the velocity of the throw and the ball should only have enough speed to travel the appropriate distance. The athlete should begin with warm-up throws. The goal is to be able to throw the specified distance 75 times without pain.

During the recovery process the athlete may experience soreness and possibly a dull, aching sensation in the muscles and tendons. If the athlete experiences sharp pain, particularly in the joint, stop all throwing activity until the pain ceases and call the athlete’s physician if pain continues.

This program is based on an individual thrower, and because all throwers will vary, there is no time for completion of the program. It is essential that the thrower complete each individual phase with the proper throwing and body mechanics and without an increase in pain. Once the phase has been completed, the athlete then progresses to the next phase. This sets up a progression that an individual goal is achieved prior to advancement instead of advancing at a specified time. This will greatly decrease the chance for re-injury and greatly increase the most adequate and safest route to return to competition.
45' Phase

Step One
  Warm-up throwing
  45' – 25 throws
  Rest for 15 minutes
  Warm-up throwing
  45' – 25 throws

Step Two
  Warm-up throwing
  45' – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  45' – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  45' – 25 throws

60' Phase

Step Three
  Warm-up throwing
  60' – 25 throws
  Rest for 15 minutes
  Warm-up throwing
  60' – 25 throws

Step Four
  Warm-up throwing
  60' – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  60' – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  60' – 25 throws

90' Phase

Step Five
  Warm-up throwing
  90' – 25 throws
  Rest for 15 minutes
  Warm-up throwing
  90' – 25 throws
Step Six
  Warm-up throwing
  90’ – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  90’ – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  90’ – 25 throws

120’ Phase

Step Seven
  Warm-up throwing
  120’ – 25 throws
  Rest for 15 minutes
  Warm-up throwing
  120’ – 25 throws

Step Eight
  Warm-up throwing
  120’ – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  120’ – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  120’ – 25 throws

150’ Phase

Step Nine
  Warm-up throwing
  150’ – 25 throws
  Rest for 15 minutes
  Warm-up throwing
  150’ – 25 throws

Step Ten
  Warm-up throwing
  150’ – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  150’ – 25 throws
  Rest for 10 minutes
  Warm-up throwing
  150’ – 25 throws
180’ Phase

Step 11
Warm-up throwing
180’ – 25 throws
Rest for 15 minutes
Warm-up throwing
180’ – 25 throws

Step 12
Warm-up throwing
180’ – 25 throws
Rest for 10 minutes
Warm-up throwing
180’ – 25 throws
Rest for 10 minutes
Warm-up throwing
180’ – 25 throws

Step 13
Warm-up throwing
180’ – 25 throws
Rest for 15 minutes
Warm-up throwing
180’ – 25 throws

Step 14
Begin throwing off the mound or return to respective position.

Throwing program should be performed every other day, unless otherwise specified by your physician or rehabilitation specialist.
Interval-Throwing Program
Throwing Off the Mound
Dr. Walter R. Lowe

After completion of the Interval Throwing Program (ITP) and the athlete can throw 180', 50 times without pain the athlete will be ready for throwing off the mound or return to their respective position. At this point, full strength and confidence should be restored in the athlete’s arm. Just as the advancement to this point has been gradual and progressive, the return to unrestricted throwing must follow the same principles. A pitcher should first throw only fastballs at 50%, progressing to 75% and 100%. At this time, the athlete may start more stressful pitches. The position player should simulate a game situation, again progressing at 50,75, and 100%. Once again, if the athlete has increased symptoms, the throwing program should be backed off and re-advanced as tolerated under direction of the rehab team.

(Use interval throwing to 120' phase as warm-up)
*All throwing off of the mound should be done with the pitching coach or therapist present to assure proper mechanics.

Stage One -- Fastball Only
Step One: Interval Throwing
15 throws off mound 50%

Step Two: Interval Throwing
30 throws off mound 50%

Step Three: Interval Throwing
45 throws off mound 50%

Step Four: Interval Throwing
60 throws off mound 50%

Step Five: Interval Throwing
30 throws off mound 50%

Step Six: 30 throws off mound 75%
45 throws off mound 50%

Step Seven: 45 throws off mound 75%
15 throws off mound 50%

Step Eight: 60 throws off mound 75%

Stage Two: Fastballs Only
Step Nine: 45 throws off mound 75%
15 throws in batting practice
Step Ten:  45 throws off mound 75%
            30 throws in batting practice

Step Eleven:  45 throws off mound 75%
               45 throws in batting practice

Stage Three
Step Twelve:  30 throws off mound 75% warm-up
               15 throws off mound 50% breaking balls
               45-60 throws in batting practice (fastball only)

Step Thirteen:  30 throws off mound 75%
               30 breaking balls 75%
               30 throws in batting practice

Step Fourteen:  30 throws off mound 75%
               60-90 throws in batting practice, 25% breaking balls

Step Fifteen:  Simulated game – progressing by 15 throws per workout